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D3245-043
Job Sheet 186952



Part No: D3245-043

Job Qty: 4 ea

Part Name: Door Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 2 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31 DD verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 23 2018
100	Packaging	4 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-3		NOV 23 2018
110	Small Fab	4 pcs	12/7/18	12/7/18	0.00	1.89	Small Fab-3		DAS 38
120	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC5		38
130	Packaging	4 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1	57488	DEC 03 2018
140	QC21-SA	4 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DEC 03 2018

Part Op 110 - 1-Install Studs and Gromets as per Dwg D3245 3-Bond Gasket using 3M ADHESIVE as per Dwg D3245 A/R 3M
Descriptions: 1300/1300L ADHESIVE Batch: 138775

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
127H-35	Half Grommet	32 Ea (8 ea)	90-Start up Operation	501938
2351-20-012-C3Y	Stud	32 Ea (8 ea)	90-Start up Operation	3418778x20 5034046
D3245-3	Door	4 Ea (1 ea)	90-Start up Operation	F148676x1 F157880x2 5080038x1
D3245-7	Gasket	4 Ea (1 ea)	90-Start up Operation	5046789x2 5105141x2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	127H-35	32	276	0
	2351-20-012-C3Y	32	67	0
	D3245-3	4	8	0
	D3245-7	4	10	0



Container No: S131105



Part: D3245 - 043

Job No: 186952

Serial No/Batch: S131105

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/23/18

